## WASTE STABILIZATION PONDS 7 WSP design summary

1.	School Oversion     School Oversion	This presentation is a summary of the design procedures for
2.	Design Summaries 1. Anaerobic ponds 2. Facultative ponds 3. Maturation ponds	anaerobic, facultative and maturation ponds.
3.	<b>Design temperatures</b> <ol> <li>Anaerobic &amp; facultative ponds:         <ul> <li>mean air temperature of coldest month</li> </ul> </li> <li>Maturation ponds (to achieve required <i>E. coli</i> removal):         <ul> <li>mean air temperature of coolest month in irrigation season</li> </ul> </li> </ol>	But first, a reminder about design temperatures: For anaerobic and facultative ponds we use the mean temperature of the coldest month, and for maturation ponds we use the mean temperature of the coolest month in the irrigation season.
4.	<b>DESIGN OF ANAEROBIC PONDS</b> based on volumetric BOD loading, $\lambda_v$ $\lambda_v = L_i Q/V g/m^3 d$ $= L_i/\theta_a$ $L_i = influent BOD$ $mg/I (= g/m^3)$ $Q = flow, m^3/d$ $V = volume, m^3$ $V/Q = \theta$ (retention time, days) $\theta_a \leq 1 d$	Now anaerobic ponds, and we design these on the basis of volumetric BOD loading, $\lambda_v$ which is expressed in units of g/m <sup>3</sup> day. So, if $L_i$ is the influent BOD in mg/l (which is the same as g/m <sup>3</sup> ), $Q$ is the flow in m <sup>3</sup> /day and $V$ is the volume in m <sup>3</sup> , then: $\lambda_v = L_i Q/V$ or, since $V/Q$ is the mean hydraulic retention time $\theta_a$ , $\lambda_v = L_i/\theta_a$ The value of $\theta_a$ should not be less than 1 day.



9.	Design loading is a function of temperature: <b>GLOBAL DESIGN EQN FOR</b> <b>FACULTATIVE PONDS:</b> $\lambda_s = 350(1.107 - 0.002T)^{T-25}$ Note: 25°C	The value of $\lambda_s$ that we use depends on the design temperature, as given by this global design equation. This is based on a value of 350 kg/ha day at 25°C (from our experience in northeast Brazil), 80 kg/ha day at 8°C and below (from experience in winter in the UK, France and New Zealand), and on an arbitrary value of 500 kg/ha day at 35°C.
10.	<ul> <li>Facultative Pond Design procedure</li> <li>1. Calculate area from BOD loading [ = f(T)]</li> <li>2. Choose depth (~1.5 m)</li> <li>3. Calculate retention time, taking net evaporation into account - see →</li> <li>4. Calculate unfiltered effluent BOD from firstorder equation - see →</li> <li>5. Calculate filtered effluent BOD ( = 0.3 × unfiltered BOD)</li> </ul>	This is the procedure we follow when designing a facultative pond: First, we calculate the area from the equation for $\lambda_s$ (which is, as we have just seen, a function of the design temperature). Second, we choose a depth, and this is usually 1.5 m. Next, we calculate the retention time, taking net evaporation into account, and I'll come to this in a moment. Then we calculate the unfiltered effluent BOD from a first-order equation, and again I'll describe this in a moment. Finally we calculate the filtered, that is to say the non-algal, BOD of the effluent as 30% of the unfiltered value.
11.	$\begin{tabular}{lllllllllllllllllllllllllllllllllll$	Net evaporation is evaporation minus rainfall, both expressed in mm/day. The equations on the slide basically say that the retention time, $\theta_f$ , is the volume divided by the flow, with the volume written as area × depth. But the flow is the mean flow, the mean of the inflow and the outflow; and the outflow is the inflow minus the losses due to evaporation, and these are 0.001 × <i>e</i> , the net evaporation in mm/day × the facultative pond area in m <sup>2</sup> .
12.	Minimum retention time • Min $\theta_f = 4$ days • If calculated value of $\theta_f$ is <4 days, then take $\theta_f = 4$ days, and recalculate the area from: $A_f = (\mathbf{Q} \times 4)/\mathbf{D}_f$ • Take $\mathbf{D}_f = 1.5$ m	The minimum retention time in a facultative pond is about 4 days. So if our calculated value of $\theta_f$ is <4 days, we have to use a value of 4 days and recalculate the area, as shown on the slide, assuming a depth of 1.5 m.

13.	$L_{e} = \frac{L_{i}}{1 + k_{1}(V/Q)}$ $VQ is the mean hydraulic time, days (symbol: 0)$ $L_{e} = \frac{L_{i}}{1 + k_{1}0}$ $L_{e} = unfiltered BOD$ Filtered BOD = 0.3L_e $For secondary facultative ponds k_{1} for BOD removal varies with temperature as follows: k_{1(T)} = 0.1(1.05)^{T-20} NB: 20°C$	This is how we calculate the unfiltered BOD of the facultative pond effluent. We use the first-order equation shown in the red box, with $k_1$ varyingvith temperature, as follows: $k_{1(T)} = k_{1(20)}(1.05)^{T-20}$ The value of $k_1$ at 20°C is 0.1 day <sup>-1</sup> in secondary facultative ponds, and 0.3 day <sup>-1</sup> in primary facultative ponds.
14.	<ul> <li>Facultative ponds:</li> <li>So far we've calculated the area, chosen the depth, and calculated the retention time &amp; effluent BOD</li> <li>Now check suitability of effluent for restricted irrigation:</li> <li>≤10<sup>5</sup> E. coli per 100 ml, and</li> <li>≤1 egg per litre</li> </ul>	So far we've calculated the area, chosen the depth, and calculated the retention time and effluent BOD. What we should do next is to check if the facultative pond effluent can be used for restricted irrigation. For this we generally need an effluent quality of: <sup>[*]</sup> $\leq 10^4 E. \ coli$ per 100 ml, and $\leq 1$ human intestinal nematode egg per litre. [*See the presentations on Wastewater Reuse for details.]
15.	<b>1.</b> <i>E. coli</i> removal • General equation is: $N_e = N_1 / [(1 + k_B \theta_{an})(1 + k_B \theta_{fac})(1 + k_B \theta_{mat})^n]$ • But as yet no maturation ponds, so: $N_{e(fac)} = N_1 / [(1 + k_B \theta_{an})(1 + k_B \theta_{fac})]$ where $k_B = 2.6(1.19)^{T-20}$	This is the general equation for <i>E coli</i> removal in a series of anaerobic, facultative and maturation ponds. But, at this stage in our design, we don't have any maturation ponds, so we use this simpler version which covers just the anaerobic and facultative ponds.
16.	<ul> <li>2. Egg removal</li> <li>Design equation is: R (%) = 100[1 - 0.41exp(-0.410 + 0.00850<sup>2</sup>)], but use: r = [1 - 0.41exp(-0.410 + 0.00850<sup>2</sup>)]</li> <li>Apply first to anaerobic pond (θ<sub>a</sub>), then to facultative pond (θ<sub>r</sub>); then:</li> <li>No. of eggs in fac. pond effluent = [(No. in raw wastewater) × (1 - r<sub>a</sub>) × (1 - r<sub>r</sub>)]</li> </ul>	The removal of helminth eggs is by sedimentation and the percentage removal $R$ is a function of the retention time in each pond, as shown in the equation in black. But it's simpler to use $r$ as given by the equation in blue, so that the numbers of eggs per litre of facultative pond effluent is given by their number in the raw wastewater $\times (1 - r_a) \times (1 - r_f)$ , where $r_a$ and $r_f$ are the $r$ values for the anaerobic and facultative ponds, respectively.

17.	MATURATION PONDS• General equation is: $N_{fe} = N_{I} / [(1 + k_B \theta_{an})(1 + k_B \theta_{fac})(1 + k_B \theta_{mat})^n]$ • But $N_{e(fac)}$ already calculated, so use: $N_{fe} = N_{e(fac)} / (1 + k_B \theta_{mat})^n$ $N_{fe} = N_{e(fac)} / (1 + k_B \theta_{mat})^n$ effluent	Now maturation ponds. We've already worked out the number of <i>E coli</i> in the facultative pond effluent, so we can use a simpler form of the general equation: $N_{\rm fe} = N_{\rm e(fac)}/(1 + \theta_{\rm mat})^n$ where $N_{\rm fe}$ is the number of <i>E. coli</i> per 100 ml of final effluent, N <sub>e(fac)</sub> their number per 100 ml of the fac. pond effluent, $k_{\rm B}$ is the first-order rate constant for <i>E. coli</i> removal in day <sup>-1</sup> given by: $k_{\rm B} = 2.6(1.19)^{\rm T-20}$ and $\theta_{\rm mat}$ is the retention time in each of the <i>n</i> maturation ponds.
18.	$\label{eq:product} \begin{split} \textbf{MATURATION PONDS} \\ \textbf{Seneral equation is:} \\ & \texttt{N}_{fe} = \texttt{N}_i/\left[(1 + \texttt{k}_B \theta_{an})(1 + \texttt{k}_B \theta_{fac})(1 + \texttt{k}_B \theta_{mat})^n\right] \\ \textbf{Sut } \texttt{N}_{e(fac)} \text{ already calculated, so use:} \\ & \texttt{N}_{fe} = \texttt{N}_{e(fac)}/\left(1 + \texttt{k}_B \theta_{mat}\right)^n \\ \textbf{N}_{fe} = \texttt{no. of } \textit{E. coll} \\ & \texttt{per 100 ml of final} \\ & \texttt{or (and this is better):} \\ & \texttt{N}_{fe} = \texttt{N}_{e(fac)}/\left[(1 + \texttt{k}_B \theta_{M1})(1 + \texttt{k}_B \theta_{mat})^n\right] \end{split}$	A better version of this equation is now shown at the bottom of the slide; it includes a term for the first maturation pond and, as we will see in just a moment, this is very improverta
19.	Maturation Pond Design Three-step procedureStep 1:Calculate: $\theta_{M1}^{min} = 10L_1D/0.75\lambda_{s(fac)}$ $\downarrow \rightarrow = L_{e(fac)}$ = Unfiltered BOD in fac. pond effluent	We use a three-step procedure for the design of maturation ponds. <b>Step 1</b> addresses the constraint that the BOD loading on the first maturation pond should be no more than 70% of that on the facultative pond. This version of the $\lambda_s$ equation gives us the minimum retention time in M1, the first maturation pond, which ensures that the BOD loading constraint on M1 is satisfied.
20.	Maturation Pond Design Three-step procedureImage: Step 1: Calculate: $\theta_{M1}^{min} = 10L_1D/0.75\lambda_{s(fac)}$ Image: Step 1a: Determine no. of <i>E.</i> coli in M1 effluentImage: Step 1a: Determine no. of <i>E.</i> coli in M1 effluent	Actually we would now normally check to see if the effluent from MI has a low enough <i>E. coli</i> count for restricted or even unrestricted irrigation.

21. Calc sub θ <sub>m</sub> : Solv Solv this	Step 2: culate retention time in second & sequent maturation ponds: = $\{[N_{e(fac)}/N_{fe}(1 + k_B \theta_{M1})]^{1/n} - 1\}/k_B$ "now the retention time in M2, M3 etc. ve for n = 1, 2, 3 etc. and OP when $\theta_m < \theta_m^{min}$ (= 3 days) – assume thappens when n = ñ	<b>Step 2</b> is to calculate the retention time in the second and subsequent maturation ponds, and we solve the equation on the slide first of all for $n = 1$ , then for $n = 2$ , and so on until our calculated value of $\theta_m$ is less than $\theta_m^{min}$ (i.e., <3 days) and we'll assume this happens when $n = \tilde{n}$ .
22.	<b>Step 3:</b> noose most appropriate combination* $\theta_{mat}$ and n, including $\theta_{mat}^{min}$ and ñ e, the one for which their product is a NIMUM, as this gives the least land ea requirement	In <b>Step 3</b> we choose the most appropriate combination of <i>n</i> and $\theta_m$ , including $\tilde{n}$ and $\theta_m^{\min}$ . This is the combination for which their product (that is to say, $n \times \theta_m$ ) is a minimum as this gives us the smallest land area requirement.
23. Ch of * ie Mil are No tak	Step 3: noose most appropriate combination* $\theta_{mat}$ and n, including $\theta_{mat}$ and ñ a, the one for which their product is a NIMUM, as this gives the least land be requirement we calculate the maturation pond areas king evaporation into account	We now calculate the areas of the maturation ponds, taking net evaporation into account.
24. For • 0 • 0 • 0 • 0 • 0 • 0 • 0 • 0	<b>r facultative ponds</b> we had: $P_{f} = A_{f}D/[(Q_{i} + Q_{e})/2]$ $Q_{e} = Q_{i} - 0.001eA_{f}$ (1) $P_{f} = 2A_{f}D/(2Q_{i} - 0.001eA_{f})$ (2) <b>r maturation ponds</b> , rearrange (2): $A_{m} = 2Q_{i}\theta_{m}/(2D_{m} + 0.001e\theta_{m})$ $Q_{i} = effluent flow$ m preceding pond (use (1) above) $\downarrow$ $\downarrow$ Take $D_{m} = 1 m$	And we do this by rearranging the equation we had before for facultative ponds. Basically we rearrange equation $\textcircled{O}$ to express it in terms of $A$ , which is now $A_m$ , as shown in the yellow box on the slide. The value of $Q_i$ that we use in this equation is the outflow from the preceding pond (i.e., from the fac. pond in the case of M1, or from M1 in the case of M2, and so on), and this is given by equation $\textcircled{O}$ on the slide. Normally we take the depth of the maturation ponds as 1 m
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